

WALKER EVANS RACING
BEAD LOCK / STREET WHEEL TECHNICAL INFORMATION

- 15" & 17" - 24 bead lock bolts
- 20" - 30 bead lock bolts
- Bead lock ring bolts, 5/16-18 X 1¼", Grade 8
- Street simulated bead lock ring bolts, 5/16-18 X ½"
- Torque bead lock bolts to 18 to 20 FT/Lbs.
- **DO NOT** use thread locking compounds on bead lock bolts
- Can use anti-seize compound on bead lock bolts
- Bead lock ring **MUST** touch wheel surface before bolt torque
- Bead lock ring bolt holes and spot face may be at an angle to compensate for ring deflection
- Thread inserts, 5/16-18 X .620"
- **DO USE** a thread locking compound on thread inserts when installing to the wheel
- Wheel thread insert tap hole thread size **5/16-18 STI** type tap
- Valve stem, use TR412 7/8" long, TR413 1¼" long, TR414 1½" long
- Use 60° conical seat acorn lug nut with "tapered" style lug hole
- Use race flange or 45° conical seat race lug nuts with "taper flange" style lug nut